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Determining the KPIs of the German engineering industry based on the evaluation of contemporary business models

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Abstract

This study determines the correlation between industry-specific success patterns of the German engineering industry and the business models applied within. In order to identify this correlation, the following objectives are addressed within the framework of this paper: (1) identification and description of business models used by the German engineering industry; (2) analysis of industry-specific success patterns of the German engineering industry by the usage of Key Performance Indicators (KPIs); and (3) determination of correlation between the KPIs and the effectiveness of the business models of the German engineering industry These objectives are mainly achieved by literature research and expert surveys. The findings highlight the KPIs (overall 41) that are relevant for the respective business models. This enables a better understanding of the interrelationships of the business model, in order to derive relevant conclusions. The paper contributes to the literature as it advances this field of research in Germany, and it is one of the first studies to examine the relationship between business models and industry-specific success patterns with relevant KPIs.

Keywords

KPIs, business model, business model evaluation, the German engineering industry, industry-specific success patterns.

Introduction

Most of the great success stories of companies are not so much based on one new ingenious product, but their success can be traced back to their innovative business model (Gassmann, Frankenberg, & Csik, 2017, p. 5). The companies' business model has not only changed traditional markets and redefined customer needs but it has also turned the way companies do business upside

down (Ulrich & Fibitz, 2017, p. 32). For example, Amazon became the largest bookseller in the world despite the lack of experience in the distribution of books and without its own retail shop (Palumbo, 2019). Tesla has also established a seemingly unassailable lead over the competition by vertically integrating its supply chain of key components, such as charging stations, batteries, AI (Artificial Intelligence) chips or the operating system software, instead of sourcing them out to external suppliers (Montgomery, 2019).

The business models are becoming the basis for discussion of new challenges in business

The term business model is explained in more detail in section 1. Until then, the business model can be understood as a simplified representation of the holistic business activity.

practice. The need for discussion stems from the growing changes in the competitive environment, in terms of continuously blurring borders between industry and companies (Zimmermann, 2013). These changes are caused, among other things, by shorter product life cycles and the faster diffusion of technologies and thus demand an extension of the resource- and market-oriented approach of strategic management (Zimmermann, 2013). According to Jansen and Mast (2014, p. 29), these changes often trigger crises and emergency situations at companies, which make it necessary to change or adjust their own business models. Numerous studies and analyses focus on business models in the context of innovation and the necessity for companies to permanently adapt their own business model to internal and external industry impulses in order to ensure long-term competitiveness (Zollenkop, 2006; Ulrich & Fibitz, 2017; Becker, Ulrich, & Stradtmann, 2018). In this context, corporate strategy is understood as the link between the current and the targeted business model (Becker, Ulrich, & Stradtmann, 2018, p. 14). Questions regarding the implementation, life cycle and success requirements of business models are discussed at various points, but usually assume an adaption or adjustment of the underlying business model in the form of innovations (Zollenkop, 2006; Becker, Ulrich, & Stradtmann, 2018; Born, 2018; Schallmo, 2018).

In contrast, the area of business model evaluation criteria is considered one of the least mature research areas (Pateli & Giaglis, 2003, p. 343; Horsti, 2007, p. 3). The common evaluation methods can be defined using qualitative criteria, which usually build on existing frameworks. These frameworks address specific questions about individual elements of a business model or quantitative criteria, which are based on the earnings of the company in the context of interaction with customers and suppliers (Heim & Linden, 2012). Whether the applied business model is ideally executed within the underlying industry or shows any potential for adaptation could not be found in the literature. In fact, Zollenkop (2006, pp. 17-18) states that there are existing correlations between structural characteristics and business models in terms of relevance and success. Although a company's ability to deal with environmental requirements resulting from customers' needs or technology trends, it is considered a cornerstone for the effective use of business models (Born,

2018; Heim & Linden, 2012). Usually, the analysis of the environment or stakeholders is company-specific and helps the company to break down the overall market into manageable segments. There are proven methods environmental analysis in the corporate context, such as Michael E. Porter's microeconomic analysis² the macroeconomic (Political, Economic, Social, Technological, Legal and Environmental) Analysis³. However, the general industry-specific factors or patterns for success⁴ and their impact on business models are hardly considered, even though the applied business models are placed in the corporate context and adapted to the stakeholders within the industry (e.g. customers, suppliers, competitors) (Leshchenko & Ermolovskaya, 2019). example, the demand for flexibility construction companies is a prerequisite that successful supplier of construction equipment must meet. Conversely, this leads to the conclusion that a short delivery time for construction equipment is the foundation for being successful within this industry, which results in an industry-specific success factor. According to a survey conducted by McKinsey & Company (2016, p. 38), shorter delivery time is only one among the 10 most important success factors of the of construction equipment industry.

The purpose of this paper is to address the described research gap, by identifying industry-specific success patterns and linking them to the business models applied within the German engineering industry.

Therefore, the main goal of this study could be formulated as follows:

Correlation of differently relevant KPIs, derived from industry-specific success patterns, to Germany's engineering industry's business models in order to evaluate these.

The focus within this paper is on commonly used business models within the observed

Five-force model according to Porter, M. E. (1980). Competitive strategy. Techniques for analyzing industries and competitors (52. printing). New York: Free Press.

³ The PESTLE Analysis is a modification of the ETPS or STEP analysis by Francis J. Aguilar (1967) and stands for Political, Economical, Social, Technological, Legal and Environmental factors.

The term industry-specific success factor is explained in more detail in Section 1. Until then, these can be understood as a simplified description of factors that can be influenced and that have a lasting and longer-term positive influence on the success of a company.

industry, as the German engineering industry is suitable for this study due to its century-long history and its archetypal business models (McKinsey & Company and VDMA, 2016).

The remaining sections of this paper are as follows: First, we specify and describe business models used by the German engineering industry, based on a literature research and an expert survey (section 2). Secondly, we analyse industryspecific success patterns of the engineering industry of Germany by the usage of Key Performance Indicators (KPIs) based on literature research. These analyses are built on the understanding of business models in general and within the German engineering industry, business model evaluation, and industry-specific success patterns, which are briefly discussed in the theoretical background part (section 1). Finally, we will identify the correlation between the determined performance indicators and underlying business models using an expert survey (section 3). The paper concludes with the summary and discussion of the main findings, and provides an outlook of potential research ideas.

1. Theoretical background

1.1. Business models

Osterwalder, Pigneur and Tucci (2005, p. 4) identified the initial usage of the term "business model" in an academic article in 1957, which was then further recognized through the Internet in the 1990s. During the 1970s, this term was mainly used to describe the result of business modelling in the field of business informatics, which basically captured certain information in the context of the company in order to be able to display the business processes (Zollenkop, 2006, p. 27). Through the expansion of the new economy, this term was redefined as a strategic perspective (Heim & Linden, 2012, p. 5). This renewed idea was particularly relevant in the field of start-ups, where the way of thinking in business models terms became increasingly popular, since it allowed to differentiate themselves from the competition and to create business plans as demanded by the venture capital companies (Zollenkop, 2006, pp. 29-30).

There is no uniform understanding of a business model, even though it has been the focus of closer examination for years, of strategic and management topics such as corporate performance, value creation, and innovation management (Zott, Amit, & Massa, 2011;

Osterwalder, Pigneur, & Tucci, 2005). Heim and Linden (2012, p. 4) observed that in many cases the definition is not specified within the literature, because these authors regard it as selfexplanatory, which leads to varied interpretations. When authors explain the term, the perspectives vary greatly from each other. Some authors refer specifically to the way a company operates, while others use it to simplify the complexity of understandable business dimension to an (Osterwalder, Pigneur, & Tucci, 2005, p. 3). The fact that the authors conduct their research mainly isolated (Zott, Amit, & Massa, 2011, p. 1034) and not based on one another (Osterwalder, Pigneur, & Tucci, 2005, p. 22) enhances the different perceptions. According to Bornemann (2010, p. 17), the focus of a study is the main reason that the definitions do not only differ from each other, but also sometimes even contradict each other. This different perception is further increased by the usage of the same term to address a wide variety of topics such as e-business, value creation, innovation management (Zott, Amit, & Massa, 2011, p. 1034) or to describe a company's strategy (Magretta, 2002, p. 91). Another factor for the different perspectives is the varying views people in business and technology (Osterwalder, Pigneur, & Tucci, 2005, p. 1). Bornemann (2010, p. 18) claims that the general lack of research in this area as another important factor. This idea is supported by Chesbrough and Rosebloom (2002, p. 533). They identified the lack of focus of business models as the reason for minimal scientific interest.

As a result of a minimal uniform understanding of business models, the literature has numerous comparisons of the different business model definitions, concepts and intensive studies (Zott, Amit, & Massa, 2011, pp. 1034-1036; Schallmo, 2018, pp. 14-16; Pateli & Giaglis, 2004, p. 305; Morris, Schindehutte, & Allen, 2005, p. 728).

For the concept of business models within this paper, we will use the definition identified by Gassmann, Frankenberg and Csik (2017) – the St. Gallen Business Model Navigator. It is the result of an analysis of 250 business models in different countries, in which 55 patterns were identified, that were used as the basis for business model innovation. Gassmann et al. determined via the evaluation phase of their model that 90% of all new business models are based on a recombination of existing elements and designs. Due to the simple and holistic design of the

model, which facilitates the description of business models in general, it is a helpful tool to describe and compare the business models to be investigated in the further course of the analysis. Despite its simplified structure, the model succeeds in making the business model concrete and tangible by focusing on the following four dimensions: target customer, value proposition, value chain and revenue model (Figure 1).

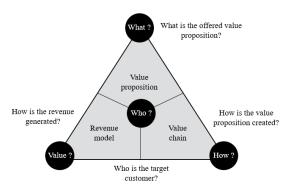


Figure 1 The "magic triangle" with the four dimensions of a business model

Source: Designed based on Gassmann, Frankenberg, & Csik, 2017

These dimensions allow the customer (Who?) to be placed at the centre, as customers are the cores of every business model. The second dimension (What?) describes the proposition offered by the company, which can be products as well as services. In order to create and deliver the value proposition, a company has to manage multiple processes and activities within their available resources, skills and internal value chain. All these attributes present the third dimension (How?). Lastly, the revenue model of the business model with all related costs and the underlying revenue mechanism is summarized in the fourth dimension (Value?).

1.2. Business models of the German engineering industry

Since the business models of the German engineering industry are quite traditional, there is a moderate number of literature sources to consider. These business models mainly focus on improving technologies and quality. They are also high degree customer-centric with a individualization (Demont & Paulus-Rohmer, 2017, p. 104). Demont and Paulus-Rohmer (2017, p. 105) describe these business models with generic terms by using the dimensions of customer segment, value proposition problem solving or product/service), revenue

creation, value creation (e.g. key activity, competence, partner) and boundary conditions (e.g. legal requirements). A combination of products and services represent their main value proposition (Dr. Wieselhuber & Partner GmbH & Fraunhofer-IPA, 2015, p. 22), which addresses very diverse customer segments ranging from automotive manufacturers to food producers (Demont & Paulus-Rohmer, 2017, p. 105).

Demont and Paulus-Rohmer (2017, p. 106) identify service offering expansions and the associated development of new business models through digitization, as a logical consequence of falling profits from the traditional equipment business. Due to the context of the 4th Industrial Revolution⁵, the business models within this industry draw the attention of different considerations. For example, Gerl (2020, p. 2) justifies the necessity of implementing smart service⁶ business models in this industry, with the opportunity to generate additional sources of income and competitive advantages through differentiation and the increase of customer loyalty. Brauckmann (2015, p. 7) moves a step further by stating that the need for networking systems is essential in order to meet the customer's constantly changing demands. This is illustrated by the fact that production factors such as labour, inputs and materials, are no longer sufficient to describe the entire value chain, since the underlying networks are dynamic and can no longer be managed by traditional measures (e.g. sales, turnover, profit).

Voigt, Arnold, Kiel and Müller (2019) have found that some dimensions of the existing business models of the involved companies have already changed due to the influence of digitization. Frequently observed changes include their value proposition, key resources and activities, and their customer relationships. In the future, the establishment of a consistent aftersales service model will be increasingly important to successfully implement Industry 4.0 business models (Dr. Wieselhuber & Partner GmbH & Fraunhofer-IPA, 2015, p. 47). Here, the emphasis is on the creation of a corresponding value

⁵ The 4th industrial revolution strongly focuses on automation, the interconnectivity of machines and the digitalization of production equipment based on real-time data (also known simply as Industry 4.0).

There is no uniform definition of the term smart service. However, Gerl (2020, pp. 14-16) describes the term as a service that is based on data and creates added value by digitizing processes.

proposition, which is achieved through the combination of open hardware and software. Their provision will presumably be shaped by services platforms, which form the underlying infrastructure use to deliver these to the customer.

1.3. Business model evaluation

In this section, quantitative and qualitative evaluation methods of business models are analysed. The qualitative methods can be considered as direct evaluation methods, as these usually address components of the underlying business model directly. The quantitative methods can be considered indirect, because these mainly consider the success of the company and the related business model usually indirectly as a conclusion.

As mentioned above, the field of business model evaluation is minimally researched (Osterwalder, Pigneur, & Tucci, 2005, p. 8). This fact is supported by the statement: "A 'strong' business model can be managed badly and fail, just as much as a 'weak' business model may succeed because of strong management and implementation skills" (Osterwalder, Pigneur, & Tucci, 2005, p. 8). In other words, a business model itself may not be as important as its execution. However, the literature is addressing this gap in determining the value of the business model versus its execution. Various approaches to business model evaluation can be found in the literature, mostly applying qualitative quantitative criteria. Heim and Linden (2012) describe these criteria either by qualitative elements, which are directly related to the business model, or by quantitative factors, which consider financial aspects in the business context. Pateli and Giaglis (2003, p. 310) share a similar view, as they identify the retrospective analysis as the focal point of business model evaluation with multiple possible objectives, such as opportunity to uncover and evaluate potential business model innovations with quantitative and qualitative elements.

1.3.1. Qualitative evaluation methods

In the context of qualitative evaluation methods, Osterwalder and Pigneur (2011, pp. 220-227) assess a business model by rating the nine components of the underlying business model canvas⁷, using a SWOT-analysis including a

The nine components of the business model canvas are: customer segments, value proposition, customer relationship,

scoring matrix. Zott and Amit (2010) use four design themes, NICE (Novelty, Lock-In, Complementarities and Efficiency) to describe the success criteria for business models as the main value creation driver. Bornemann (2010) also carries out the evaluation of business models by using the 4 business model design themes according to Zott and Amit (2007, Amit & Zott, 2001), each of which is defined by 9 to 15 together with indicators indicators. for environmental influences (uncertainty and competition intensity) as well as corporate success. For this purpose, Bornemann weighs the significance of the individual indicators to identify quantitative relationships between them. The environmental influences are considered on the success of the company, before the influence of the respective business model design is determined.

Horsti (2007) discusses an evaluation tool for e-business, which uses two different types of success factors (the prerequisites of success and the measures of success). The latter are further categorized into seven components of the ebusiness model (e.g. customer, competitors, resources) and rated with a factor. Horsti (2007, p. 43) describes the tool as a prioritized checklist for a specific business model including the most important issues, which also enables the comparison of different business models. Afuah and Tucci (2003) also use qualitative criteria as they define "component attribute measures" (e.g. positioning, value, activities) to evaluate a business model, by using subjective benchmark questions related to the measures and rank them from high or low.

Schallmo (2018) proposes to evaluate a business model by examining the expected profitability of the business model prototypes depending on different scenarios. For this purpose, critical success factors (time, costs, quality and flexibility) are adapted to the respective business model, their interdependency is determined, and finally different scenarios are derived which describe possible future outcomes. Bouwman, De Vos and Haaker (2008) use their **STOF** business model (Service domain, Technology domain, Organization domain and Finance domain) as the foundation in terms of designing and evaluating a business model. Firstly, critical success factors (e.g. defined target group, quality of product, value proposition)

channels, key activities, key resources, key partners, cost structure and revenue streams (Osterwalder & Pigneur, 2011).

within each domain are identified, while they influence the value for the desired customer and the involved network that includes all actors, which interact and create joint value. Then a relationship is generated between critical success factors and critical design issues (important design variables of a business model) to identify a possible influence. As a consequence, critical design issues may be addressed to consciously influence the success factors.

The literature reviewed here supports the statement that the methods of a business model's qualitative evaluation are often based on a previously developed concept and address specific questions regarding its individual components (Heim & Linden, 2012, p. 15).

1.3.2. Quantitative evaluation methods

Afuah and Tucci (2003) define two quantitative criteria, profitability measures (e.g. earnings, cash flow) and profitability predictor measures (e.g. margins, market share), which consider the success of the company for business model evaluation. Another opportunity to evaluate a business model is addressed by Osterwalder et al. (2005, p. 14) and Born (2018, p. 16), as a balance scorecard⁸ is suggested to improve relevant financial, operational and organizational measures of the related company. Schallmo (2018, p. 241) also discusses financial key figures (Subic, Vasiljevic, & Andrei, 2010) in the corporate context as an opportunity for a quantitative evaluation.

A similar approach is the e³-value model (ontology) of Gordijn and Akkermans (2003), which visualizes with the help of Use Case Maps⁵ the network of the exchange relationship of all involved actors of the considered business model. Based on the displayed network, all possible expenses and revenues of each actor as well as the value objective, which is handed over between them, is calculated and leads to the profitability of each actor.

Other authors, such as Sandrock (2006) and Grasl (2009) use the simulation method system dynamics¹⁰ to evaluate business models.

The balance scorecard is a set of performance measures with different perspectives (customer, internal, innovation and financial) which provides a clear view on the company's business and helps to focus on the most critical indicator of the present and future performance (Kaplan & Norton, 1992).

Sandrock (2006) applies the method to evaluate the suitability of the business model of an elearning provider and to identify model-induced recommendations for action, which can be used to align the strategy of the company. For this purpose, various variables and constants that describe the business model and its influencing parameters are defined before the simulation is applied. Then the model structure and relevant behaviour are validated to confirm the correctness of the assumptions and correlations. Grasl (2009) has a similar approach, as he declares the recommendations, which are derived by questions and scenarios concerning the related business model, as the main goal of business model analysis. The method engineering metamodel¹¹ is used to design the architecture and behaviour of business models. The architecture defines how suitable relevant individual components are for respective business model as well as their relationship to each other. Behaviour, on the other hand, defines how the components interact and how their value develops over time. The simulation method system dynamics provides valuable information about future events and the resulting measures of the analysed business models. However, they neglect a current state evaluation of the business model, since they focus on future developments that assume their analysed business model is effective. Thus, it is not possible to identify unused potentials of the business model.

Usually, the quantitative evaluation analysis indirectly evaluates the underlying business model since the actual evaluation is based on financial key figures of the associated company. An additional consideration is that the quantitative evaluation method could be very limited, because it mainly focuses on difficult to measure financial indicators (Pateli & Giaglis, 2004, p. 310).

1.3.3. Conclusions for the evaluation methods

As discussed in the previous section, various qualitative and quantitative methods have been identified in the literature for business model evaluation. Despite the differences identified, all methods have one thing in common: the effectiveness of the business model is evaluated. This means they evaluate how well the business

⁹ The term Use Case Maps is discussed in detail by Buhr (1998).

System dynamics (initially called industrial dynamics) was

developed by Forrester (1968) and describes a simulation method for the analysis of complex, non-linear and dynamic systems.

The business engineering model is discussed in detail by Österle and Winter (2003).

model copes with the expectations and influences in the corporate context. In other words, the effectiveness of the business model is evaluated in the business context. All examined methods assume a completely efficiently implemented business model that leaves no room for unused potential. There was no referenced literature addressing questions regarding the efficiency of implementation, control or further development of business models.

1.4. Industry-specific success factors

First, the idea of success factors will be addressed in this section in order to determine a suitable definition of the term industry-specific success factor. The first serious investigations in the field of success factor research can be dated back to the 1960s to 1970s (Becker & Ulrich, 2011, p. 84). Through the Profit Impact of Market Strategies (PIMS) research program, which was started in 1972 by the Marketing Science Institute of the Harvard Business School, success factor analysis has undergone a considerable development (Spelsberg, 2011). Capon, Farley and Hoenig (1990) analysed the success of companies in terms of financial performance using a meta-analysis based on empirical work. They examined, among other things, which central independent variables were used to explain the success of the company. In the process, they were able to identify differences between the various variables in terms of their probability, strength and influence on the company's success. In this context Nicolai and Kieser (2002, p. 580) describe success factors as influencing variables which are responsible for the success of the company and which are suitable for the derivation of a recommended strategy for the management. A similar description is provided by Boeing (2001, p. 10), who describes success factors as determinants that effectively influence the success of a company in the long term. These establish a competitive advantage and are regarded as valuable orientation in strategic corporate planning. In contrast, Daschmann's (1994, p. 1) formulation is more general, as only characteristics or structures that have a positive influence on the success of the company are named. In this context, the differences between critical¹² and strategic¹³ success factors are also

¹² Critical success factors have a higher weight than non-critical ones, which should lead to a reduction in the number of interrelationships within the scope of the study (Daschmann, 1994, p. 11).

mentioned. These examples overall illustrate a general understanding of success factors within the literature.

Although different authors have conducted the research on success factors for decades, the results so far are inconclusive, as they are generally contradictory (Woywode, 2004; Nicolai & Kieser, 2002). As a possible reason, Woywode (2004) points to the focus of the investigations on only few central key variables in the company instead of large-scale surveys of the entire company context. This could also be related to the lack of investigation of factors that have a negative impact on the company's success (Capon, Farley, & Hoenig, 1990, p. 1158). Nicolai and Kieser (2002) identified methodologically demanding quantitative-empirical studies as the contribution to elaborate success factors. One factor for the research's ineffectiveness may be the insufficient application of methodological standards. Examples of these shortcomings include the usage of unrepresentative samples, methods inappropriate statistical and misinterpretation of the causal relationship of cross-sectional data (Nicolai & Kieser, 2002, p. methodological Additional common shortcomings include the revealing of causal conducting data collection and structures, implementing data analysis (Spelsberg, 2011, p. 33). Another difficulty of success factor research is the different definitions of the success measure to determine the success of a company. These definitions include profit development, market share and return on investment or the return on equity (Woywode, 2004, p. 22). Daschmann (1994) identifies the confusing variety of influencing variables and conditions as the reason for the lack of systematization of the results in success factor analysis. On the one hand, industry-, company- and business area-specific success factors are mentioned. On the other hand, success factors in the context of performance, position, market and product are described.

It can be stated that there is a general understanding of the definition of success factors in the literature, which is adapted to this study. Furthermore, there is great disagreement regarding the results of the success factor analysis and the methodologies used. Proposals for investigations are described in various studies, for example by Nicolai and Kieser, as well as by

Strategic success factors describe dynamic influences that should have a lasting and long-term impact on the success of a company (Daschmann, 1994, p. 11).

Woywode. As a possible approach to identifying success factors on an empirical basis, Nicolai and Kieser (2002, p. 586) suggest that researchers must make assumptions on causal relationships based on an explicit or implicit theory. Woywode (2004, p. 41) proposes to combine quantitative and qualitative methods within the framework of success factor research, to overcome the limitations of the results regarding interpretability and applicability.

Based on the general understanding of success factors, the term industry-specific success factors describes factors which should secure the company's success in the long term and apply primarily to the examined industry. The current singular explanation for success factors is insufficient to explain success alone. Hence, the concept of success patterns represents success's complexity better, especially when viewed holistically.

2. The German engineering industry

The following section addresses the business model archetypes of the German engineering industry and their value chain (section 2.1). This analysis describes the basic features of the applied business models within the industry and thus forms the first step of their determination. The literature of the VDMA (Verband Deutscher Maschinen- und Anlagenbau - Mechanical Engineering Industry Association) is primarily used for research, as it is the largest network organization with around 3300 members with significant influence on the engineering industry in Germany and Europe. It represents the mutual economic, technical and scientific interests of this diverse industry (VDMA, 2020). Most of the underlying literature consists of surveys as well as quantitative data collection from companies of the German engineering industry. Figure 2 shows the linear steps of determining the business models and KPIs of the German engineering industry.

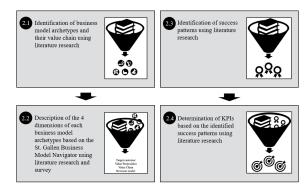


Figure 2 Methodology of the determination of the German engineering industry's business models and KPIs Source: The authors

Section 2.2 outlines the identified business models utilizing the St. Gallen Business Model Navigator. These outlines are based on the results of section 2.1 and are determined using qualitative literature review. VDMA's literature is the basis for this analysis, as it focuses on the business models of the German engineering industry. The four dimensions of the business models of the German engineering industry are described by using St. Gallen Business Model Navigator's description of a business model and the results of the literature review. However, one of the dimensions, revenue model, could not be determined by literature research. As such, a quantitative survey was conducted with experts of the related industry. These experts are directly involved in the procurement or sales of components, machines, aftersales and software applications, and possess several years of professional experience in this field.

Subsequently, the success patterns of the engineering industry of Germany are determined (section 2.3) and analysed by the usage of KPIs (section 2.4). In order to identify the success patterns within the industry, an analysis of various quantitative studies on this subject is carried out. Finally, the KPIs are determined based on the identified success patterns using qualitative literature research.

2.1. Business model archetypes and their value chain

The business models of the present engineering industry are illustrated by the study of McKinsey & Company and the VDMA in 2016 (McKinsey & Company and VDMA, 2016). McKinsey & Company and the VDMA analyse the primary business models of 215 European companies (135 of them German) in a broad range of industry sectors (Table 1).

 Table 1
 Participants of the various industry sectors

Table 1 Participants of th	e various industry sectors
Industry sector	Number of respondents by industry sector (multiple choice), n = 215
Power Transmission Engineering	41
Machine Tools and Manufacturing Systems	32
Food Processing and Packaging	28
Electrical Automation	23
Robotics + Automation	23
Large Industrial Plant Manufacturing	22
Construction Equip. and Building Mat. Machines	20
Engines and Systems	19
Process Plant and Equipment	17
Precision Tools	16
Plastics and Rubber Machinery	15
Printing & Paper Equipment and Supplies	15
Fluid Power	13
Agricultural Machinery	13
Materials Handling and Logistic Technology	13
Measuring and Testing Technology	13
Foundry Machinery	12
Security Systems	12
Pumps + Systems	12

Source: Designed based on McKinsey & Company and VDMA, 2016, p.

Five business model archetypes with their own distinct characteristics are defined (figure 3). These archetypes are based on the classification that a company earns more than 50% or 20% of their overall revenue within a particular part of the industrial value chain. Depending on the business model's focus and the industry sector affiliation, one archetype can include various business The variations models are significantly influenced by the depth of the company's net value added and its own position within the entire value chain. In order to obtain reliable results within the framework of their study, McKinsey & Company and the VDMA cluster the different business models into the five groups, based on identified patterns. Although very few companies fit perfectly into the definition of an archetype, they can assign each company to an archetype.

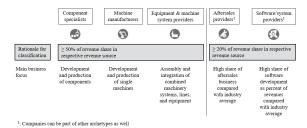


Figure 3 The 5 business archetypes across the European machinery industry

Source: Designed based on McKinsey & Company and VDMA, 2016, p.

According to McKinsey & Company and the VDMA (2016, p. 16) the net value added differs considerably between the different companies within the industry. Companies that develop and manufacture their products mainly from raw materials have a higher share of the value added (≥ 70 %) than companies that focus mainly on assembly and procurement of the necessary components externally (< 40 %). The value chain within the industry can be simplified by taking a closer look at the dynamics of the three following archetypes: components specialists, machine manufactures and equipment & machine system providers. They are closely interconnected through the industry's value chain. Figure 4 provides a simplified description of the value chain using representative suppliers of the related business model archetypes.

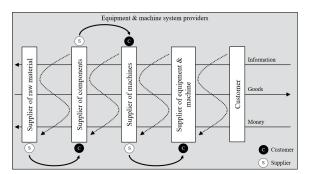


Figure 4 Simplified illustration of the value chain using the example of an equipment & machine system provider

Source: Designed based on IHK Nürnberg für Mittelfranken (ed.), 2014, p. 16

In this example, the company's internal order-to-payment process is not considered, but only the value creation of it within the industry sector. The value chain can be understood as a system of input flows (e.g. raw material), flows within the industry sector and output flows (e.g. customers). The flows within the industry sector can be described as a sequence of several order-to-payment processes that take place in upstream and

downstream companies (IHK Nürnberg für Mittelfranken (ed.), 2014, p. 16). The main actors of the simplified value chain are the suppliers of raw material, components, machines, equipment and machines as well as the customer. In the mutual business process, thev exchange information and money for goods (see s-curve). Depending on the business relationship and direction, some companies switch the role as they act reciprocally as customers of an upstream partner and as suppliers of a downstream partner. It is not unusual that products do not only pass through the system in the form of a chain but are distributed to different actors in the form of a network (IHK Nürnberg für Mittelfranken (ed.), 2014, p. 17). Companies can thus simultaneously as suppliers and customers of products and solutions. Due to the high complexity of products and services in this industry, the described distribution of products is essential in order to function as a holistic solution provider for the customers (IHK Nürnberg für Mittelfranken (ed.), 2014, p. 17).

As an example, the food processing and packing industry clearly illustrates (figure 5) the link of the different actors within its value chain. The figure shows the different industrial sectors within the various business model archetypes and their distribution of the products.

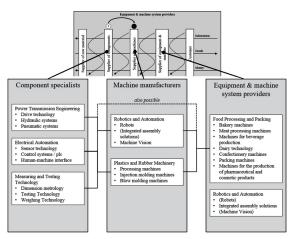


Figure 5 Representative illustration of the value chain, considering the various industrial sectors, exemplified by the food processing and packing industry

Source: Designed based on VDMA Antriebstechnik und Fluidtechnik (ed.), 2017; VDMA Mess- und Prüftechnik (ed.), 2019; VDMA Robotik + Automation (ed.), 2018; VDMA Fachverband Kunststoff und Gummima. (ed.), 2019; VDMA Elektrische Automation (ed.), 2018; VDMA Future Business (ed.), 2020

Figure 5 shows common products of the different industry sectors (e.g. Power Transmission Engineering, Robotics and

Automation, Food Processing and Packing) within archetype, respective business model including components specialists, machine manufacturers, and equipment and machine system providers. In addition, the value creation within the industry is simply presented, as individual components and products are built upon one another. The components specialists produce their components (e.g. drives, sensors and testing technology) and deliver these to the machine manufacturers and in some cases also directly to the equipment & machine system providers. The machine manufacturers use their equipment manufacturing business to build machines (e.g. robots and process machines) based on the received components. Then, these manufacturers deliver the machines to the equipment suppliers. The machines are then used together with the components specialists' products to manufacture integrated production solutions. This example illustrates that holistic solutions can only be realized by the linkage of different products (e.g. drives, sensors and testing technology, robots, process machines, etc.).

According to McKinsey & Company and the VDMA (2016), it is not uncommon for companies to be active in aftersales and/or as a software provider in addition to their main archetype business (e.g. components specialists, machine manufacturers and equipment & machine providers). Some companies use the sale of their original equipment as a catalyst to subsequently offer the profitable service business. Other companies offer their service business in addition to the equipment business, but only at the customer's request and not as the primary business.

The result and conclusion of the aforementioned study is similar to the archetypes study by McKinsey & Company in 2018 (Altmeier, Bauer, Becker, & Simon, 2019). They analysed 146 companies in Europe in the field of machinery and industrial automation sector. Altmeier et al. (2019) cluster the business models of market participants with similar patterns into 3 business model archetypes (1. OEM (Original Equipment Manufacturer) and system integrator; 2. Supplier; and 3. Software, platform, and application provider). Each archetype has its own characteristics and corresponding subcategories. In this context, they combine the OEMs with the system integrators within one cluster and do not consider the aftersales as a separate business model, as it is included in each of the 3 archetypes. Altmeier et al. (2019) distinguish OEMs and system integrators not based on their position within the value chain but based on standard machines (such as robots or milling machines) with limited customer-specific adaptions and customer-specific production equipment among the suppliers, who produce and deliver components either directly to the OEMs and system integrators for integration or into the independent aftermarket. The archetype of the software, platform, and application providers is pretty much the same as the software/system providers of the first study from McKinsey & Company and the VDMA (2016). Altmeier et al. (2019) also point out that very few players fit perfectly into the definition of one archetype but can be assigned to an archetype or its subcategory, which is a comparable statement to the first study.

2.2. Description of the four dimensions of the five business model archetypes

As aforementioned, there are 5 business model archetypes (figure 3), which are a cluster of various business models of the companies within the industry. These archetypes have limited applicability within this context, therefore further analysis is required. In order to identify the correlation between "KPIs" (Section 2.3) and the individual elements of the business models, the business model archetypes must first be detailed (figure 6). For this purpose, a literature research was conducted using key questions. These questions are taken from the St. Gallen Business Model Navigator (Gassmann, Frankenberg, & Csik, 2017, pp. 29-30) and serve as a template for determining the 4 dimensions of a business model, such as target customer, value proposition, value chain and revenue model.

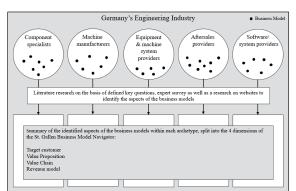


Figure 6 Procedure to identify the aspects of the clustered business models within the archetypes, using the St Gallen Business Model Navigator

Source: The authors

The dimensions include target customer, value proposition and value chain that are determined via literature research. As mentioned, the available literature has only limited data on the revenue model. Therefore, an additional expert and research on the websites of representative companies were conducted. The survey is conducted with internal and external experts from various sectors of the German electrical engineering industry, such as automation, machine tools and manufacturing systems, robotics + automation, and large industrial plant manufacturing using questionnaire. The overview of the respondents by archetype, company size and industry sector are presented in table 2.

Table 2 Survey participants – Revenue model; Number of respondents by archetype, company size and industry sector

Number of respondents by archetype, company size, industry sector (multiple choice), n=10 participants

Archetype	Component specialists	Machine manufacturer	Equipment & machine system providers	Aftersales		Software/ system providers
Resp.	7	5	6	10		9
Industry sector	Robotics + Automation	Measuring + Testing Technology	Large industrial plant manufacturing	Machine tool and manufacturing systems	Electrical Automation	Power Transmission Engineering
Resp.	5	4	5	1	2	3
Company size (employees)	< 1.000	1.000 –	1.500 – 5.000	10.000 –	15.000 –	75.000 –
Resp.	1	1	4	2	1	1

Source: The authors

Overall, ten experts were asked to answer the questionnaire and their feedback is reflected in the description of the revenue model in the related archetype. The questionnaire does not consider the revenue made by the company within each archetype. It evaluates which opportunities the experts have selling or purchasing products and services. Table 3 shows the number of respondents by archetype and revenue model.

Table 3 Number of respondents by archetype and revenue model

Number of respondents by archetype and revenue model (multiple choice), n = 10 participants

Archetype Revenue model	Component specialists	Machine manufacturer	Equipment & machine system prov.	Aftersales providers	Software/ system providers
Selling	7	5	6	10	9
Leasing		4		3	
Renting	4	4		3	
Licensing	3	4		5	9
Pay-per-use	3	4			3
Subscription- based		4		1	5
Freemium					2
Interaction platforms and ecosystems	2				4

Source: The authors

The overview of the revenue models' description is presented in table 4.

 Table 4
 Description of the different revenue models

Selling (Rental	Retention of ownership of the
purchase/Financing)	product/service for a single
paranasan manang)	payment (also possible in
	instalments). The landlord has
	granted the tenant the right to
	purchase the rented object by
	unilateral declaration within a
	certain period. Within this period, a
	constant monthly amount is
	usually paid.
Leasing	In leasing, services or products are
	rented to a certain extent, as
	leasing is a transfer of use for
	money on a temporary basis.
	The lessee is liable for the failure
	of the product and must carry out
	repairs and maintain the object
	himself.
Renting	Renting is similar to leasing, with
	the main difference, that the lessor
	is liable for the failure of the
	product and must carry out repairs
	and maintain the object (not the
	tenant).
Licensing	The owner of intellectual property
	(e.g. technology, process know-
	how) can grant licenses to other
	companies in exchange for
	royalties to allow them to use this
	property. A licensing model can
	also be used to limit the
	performance of components,
Pay-per-use (Selling of uptime	machines or equipment.
or output)	The use of a product or service is measured, and a fee is charged to
οι σαιραί)	customers each time they use the
	service or product. The user has
	service of product. The user has

	no acquisition costs, no capital commitment and no running costs.
Subscription-based	Subscription business models are based on the idea of selling a product or service in order to receive monthly or annually recurring subscription revenues.
Freemium	Freemium is a business model in which the basic product is offered for free, while the full product and extensions are subject to a fee.
Interaction platforms and ecosystems	On interaction platforms, the supplier connects multiple parties and coordinates their interactions. On ecosystems, companies can facilitate the further development of products and applications based on their own product offering.

Source: The authors

The following sections include the four dimensions of each archetype (component specialists, machine manufacturers, equipment system and machine providers, aftersales providers, software/system providers), which are described based on the identified characteristics. such as literature research, website research and expert survey. The description of the respective dimension is not based on a single business model, but rather on a combination of characteristics of different business models of the examined industrial sectors.

2.2.1. Four dimensions of the business model archetype: Component specialists

This section presents the results of the research and the survey, which were used to determine the four dimensions of the component specialists' business model archetype. The development and manufacturing of components for industrial machines and equipment is the specialists' main business focus (McKinsey & Company and VDMA, 2016, p. 17). The underlying research is based on sources of the industrial sectors, which can be assigned to the components specialists' archetype.

Target customer

- The machine manufacturers (section 2.2.2) and the equipment and machine system providers (section 2.2.3) (McKinsey & Company and VDMA, 2016).
- OEMs with limited customer-specific adaptions and system integrators with customer-specific adaptions (Altmeier et al., 2019, p. 8).
- Strong focus on homeland markets with a production footprint linked to machine

- manufacturers (McKinsey & Company and VDMA, 2016, p. 71).
- Additional industries such as automotive, shipbuilding and manufacturers of railway vehicles (VDMA Motoren und Systeme (ed.), 2019, p. 7).
- Key account management system for customer care is used in most cases, while focusing on premium segments (McKinsey & Company and VDMA, 2016).
- Offering customized and machine-specific parts at online information and ordering platforms (24/7) (McKinsey & Company and VDMA, 2016, p. 36).

Value proposition

- Innovative products and services with a distinctive customer orientation and product quality (McKinsey & Company and VDMA, 2016; VDMA Antriebstechnik und Fluidtechnik (ed.), 2017; VDMA Elektrische Automation (ed.), 2018).
- Customized solutions (McKinsey & Company and VDMA, 2016; IHK Nürnberg für Mittelfranken (ed.), 2014; CECIMO (ed.), 2011).
- Product range includes components from technology. sectors such as drive hydraulic and pneumatic systems, sensor technology, control systems, dimension metrology, internal combustion engines for industrial applications and precision tools such as cutting tools (VDMA Antriebstechnik und Fluidtechnik (ed.), 2017; VDMA Elektrische Automation 2018; VDMA Mess-(ed.), Prüftechnik (ed.), 2019; VDMA Motoren und Systeme (ed.), 2019).
- Free services in the form of platforms and simulation tools (VDMA Antriebstechnik und Fluidtechnik (ed.), 2017, p. 15).
- Date and delivery reliability (IHK Nürnberg für Mittelfranken (ed.), 2014, p. 19)
- Compliance with the European regulation for health and safety (IHK Nürnberg für Mittelfranken (ed.), 2014).
- Availability of spare parts for durable machines over longer periods of time (IHK Nürnberg für Mittelfranken (ed.), 2014, p. 19).

Value chain

- Highly vertically integrated manufacturing process, which leads to a high share of net value added (McKinsey & Company and VDMA, 2016; Altmeier et al., 2019; IHK Nürnberg für Mittelfranken (ed.), 2014).
- Long-term partnership with their customers and focus on the development of their own components (CECIMO (ed.), 2011; VDMA Antriebstechnik und Fluidtechnik (ed.), 2017).

Revenue model

- Most common: sale of components.
- Additional: renting, licensing, and pay-peruse models.

2.2.2. Four dimensions of the business model archetype: Machine manufacturers

This section covers the four dimensions of the machine manufacturers' business model archetype. The manufacturers' main business focus, according to McKinsey & Company and the VDMA (2016, p. 17), is the development and manufacturing of single machines such as milling machines or mobile equipment for agricultural or constructional applications. This archetype also includes products that can be used directly by an integrator, such as robots, complete lasers with optics and beam guidance (e.g. for marking), complete process units and standalone tools (e.g. for labelling and dispensing applications). The underlying research is based on sources of the industrial sectors, which can be assigned to the archetype machine manufacturers.

Target customer

- Mainly high-priced products with limited diversification (McKinsey & Company and VDMA, 2016, p. 72).
- Equipment & machine system providers inside and outside the engineering industry (McKinsey & Company and VDMA, 2016).
- Customers vary greatly --> end-users or actors within their own supply chain (CECIMO (ed.), 2011).
- Industries such as automotive, aerospace and aeronautics industry, medical technology, shipbuilding, manufacturers of railway vehicles, manufacturers of power generation and distribution equipment, agricultural machinery and construction equipment (CECIMO (ed.),

- 2011; German Machine Tool Builders' Association (ed.), 2020; VDMA Landtechnik (ed.), 2020; McKinsey & Company, 2016).
- Rental and leasing companies (McKinsey & Company, 2016, p. 19).

Value proposition

- Innovative products and services with a distinctive customer orientation and a distinctive product quality (e.g. a high energy and resource efficiency) (German Machine Tool Builders' Association (ed.), 2020; VDMA Landtechnik (ed.), 2020; CECIMO (ed.), 2011).
- Differentiation of own products to differ from competition (CECIMO (ed.), 2011; McKinsey & Company, 2016).
- Close partnership with customers to develop new and better solutions (CECIMO (ed.), 2011; McKinsey & Company, 2016).
- Customer-oriented application solutions rather than standard machines (CECIMO (ed.), 2011, p. 22).
- Strong ability to respond to customer requirements and the flexibility to offer a wide range of solutions for their changing needs (CECIMO (ed.), 2011, p. 22).
- Intelligent solutions for fuel efficiency and CO2 reduction (VDMA Landtechnik (ed.), 2020; McKinsey & Company, 2016).
- Compliance with EU Directives regarding health and safety standards (CECIMO (ed.), 2011; VDMA Landtechnik (ed.), 2020; McKinsey & Company, 2016).

Value chain

- Medium depth of value added with lean manufacturing footprint and leverage supplier base, and a close linkage and cooperation with their suppliers (McKinsey & Company and VDMA, 2016; CECIMO (ed.), 2011).
- Outstanding operational excellence in operational scale and low-cost production and sourcing (McKinsey & Company and VDMA, 2016; CECIMO (ed.), 2011; McKinsey & Company, 2016).
- Outsourcing of less strategic components and activities and focusing on core competences in developing and manufacturing of the equipment (CECIMO (ed.), 2011, p. 17).

Revenue model

- Most common: financing options such as rental purchasing, financing, leasing and renting are frequently offered by the companies (McKinsey & Company, 2016), such as TRUMPF (TRUMPF Financial Services, 2020) or Heller (Gebr. Heller Maschinenfabrik GmbH, 2020a, 2020b), which are suppliers of machine tools.
- Pay-per-use models (HELLER4Use)
 (Gebr. Heller Maschinenfabrik GmbH, 2020a, 2020b).
- Pay according to the operating hours of the rented equipment (Liebherr-International Deutschland GmbH, 2020).
- Subscription model, pay-per-use licensing model, which include billing according to operating hours or number of uses and the option of ordering certain machine functions on demand (Mücke, 2019). Heidelberger, one of the biggest suppliers of printing machines globally, offers a pay-per-use model. Within this model the customer gets all components required for printing, such as the press software, consumables system, service. In this case, the customer pays exclusively for the price per printed sheet agreed with Heidelberger (Heidelberger Druckmaschinen AG, 2020).
- Performance-related offerings and contracts, which are used by construction equipment manufacturers in the form of selling of uptime or output (e.g. material moved) (McKinsey & Company, 2016, p. 46)
- Offering machinery in used condition (McKinsey & Company, 2016; Liebherr-International Deutschland GmbH, 2020; Gebr. Heller Maschinenfabrik GmbH, 2020a, 2020b).

2.2.3. Four dimensions of the business model archetype: Equipment and machine system providers

The four dimensions of the equipment & machine system provider business model archetype are determined in this section. Their main business focus is on the delivery of processing machinery equipment such as food and beverage, wood and textile. However, fully automated packaging lines, assembly lines and entire turnkey solutions such as power plants are also in their scope (McKinsey)

& Company and VDMA, 2016, p. 17). The underlying research is based on sources of the industrial sectors, which can be assigned to the archetype machine manufacturers.

Target customer

- Focus only on one price segment and a few selected premium customer industries (McKinsey & Company and VDMA, 2016; McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d; VDMA Future Business (ed.), 2020).
- Customers come from the most diverse industries:
- 1. Metallurgical plants and rolling mills for the production and processing of steel, conventional (e.g. fossil-fuelled, gas, nuclear) and regenerative power plants, and plants for cement production (VDMA Large Industrial Plant Man. Group (ed.), 2020; PwC and VDMA (ed.), 2019).
- 2. Chemical plants, to produce plastics and fertilizers, and special chemicals, such as flame retardants, light stabilizers and food additives (PwC and VDMA (ed.), 2019, p. 20).
- 3. Pulp and paper plants, which produce graphic and hygiene paper (e.g. toilet and kitchen paper as well as tissues), and drinking water and sewage plants (VDMA Large Industrial Plant Man. Group (ed.), 2020).
- 4. Food and packaging machinery and textile machinery, with focus on food companies and manufacturer of pharmaceutical and cosmetic products (McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d; VDMA Future Business (ed.), 2020).
- Intelligent, economical and integrated assembly and production solutions, which manage complex production sequences and a multitude of technical processes (e.g. joining, forming, handling, measuring and testing) (McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d).

Value proposition

- Customer-orientation with distinctive quality tailored to individual customer requirements (McKinsey & Company and VDMA, 2016).
- Design and delivery of equipment in close

- cooperation with customers (VDMA Large Industrial Plant Man. Group (ed.), 2020).
- Innovative and high-performance customer-specific complete solutions (McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d).
- Qualitative and innovative large industrial plants with high productivity and energy efficiency, which aims to meet the environmental protection standards to significantly reduce their energy consumption and CO2 emissions (VDMA Large Industrial Plant Man. Group (ed.), 2020).
- Provision of low investment costs for short project processing times, as some customers focus on the operating costs of plants when making buying decisions (VDMA Large Industrial Plant Man. Group (ed.), 2020).

Value chain

- Highly horizontally integrated, with strong focus on technology while concentrating on assembly and integration of different machinery systems, lines, and equipment (McKinsey & Company and VDMA, 2016).
- Comprehensive technical process expertise, to handle the entire necessary project and risk management, with aspects such as planning, designing and engineering of the plant (VDMA Future Business (ed.), 2020).
- Management of the supply chain management, with aspects such as production and procurement of the machinery and the facilities, and their delivery, assembly and commissioning (VDMA Large Industrial Plant Man. Group (ed.), 2020).
- Focus on a lean manufacturing footprint and leverage supplier base, with close relationship with their suppliers in terms of cooperation (McKinsey & Company and VDMA, 2016).

Revenue Model

 Different financing packages for the customers, to allow them the option for long-term payments for their high investment costs (VDMA Large Industrial Plant Man. Group (ed.), 2020).

2.2.4. Four dimensions of the business model archetype: Aftersales providers

This section describes the four dimensions of the aftersales providers' business model archetype, based on the identified characteristics of the research and the results of the questionnaire. In this study, the sales share of companies is not considered, since these only describe affiliation to an archetype. As such, component specialists. machine manufacturers, equipment and machine system providers are considered because they all offer different levels of aftersales (McKinsey & Company and VDMA, 2016, p. 18). The underlying literature research is based on sources which were used for the dimension determination of the previous 3 archetypes (see section 2.2.1, 2.2.2 and 2.2.3).

Target customer

• The same customers as for the initial sale of components, machines or plants.

Value proposition

- Distinctly customer-centric with a close customer relationship (McKinsey & Company and VDMA, 2016; McKinsey & Company, 2016).
- Distinctive quality of products and service (McKinsey & Company and VDMA, 2016).
- Focus on spare and wear parts, repairs, maintenance and refurbishment, which usually lead to reduction of the life cycle costs of the machine. Retrofits are also offered, in order to increase the efficiency and availability, whereas modernization can lead to solutions for more climate and environmental protection (McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d; VDMA Large Industrial Plant Man. Group (ed.), 2020).
- Individual end-to-end solutions to support the customer in every phase of the product life cycle, from remote monitoring of operation, maintenance, repair to disposal (IHK Nürnberg für Mittelfranken (ed.), 2014, p. 25).
- Training for operating and maintenance personnel with different training levels (CECIMO (ed.), 2011).
- Online and 24/7 phone services to extend availability (McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d;

IHK Nürnberg für Mittelfranken (ed.), 2014).

Value chain

- Extensive service network with qualified employees, optimized response time and spare parts logistics to provide optimum service to the customers (McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d).
- Partnerships with aftersales providers inside and outside the industry, and cooperation with specialized service providers or mobile service stations (McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d; VDMA Large Industrial Plant Man. Group (ed.), 2020).
- Aftersales and service offerings are often used as a differentiation feature against competitors (McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d).

Revenue model

- Most common: selling-based revenue model.
- Additional: leasing, rental, licensing and subscription-based revenue models.

2.2.5. Four dimensions of the business model archetype: Software and system providers

The following section covers the identified characteristics of the research and the results of the questionnaire regarding software and system providers of business model archetype. Similar to the description of aftersales providers, the component specialists, machine manufacturers, and equipment & machine system providers are considered because they all offer software (McKinsey & Company and VDMA, 2016, p. 18). The underlying literature research is based on sources, which were used for the dimension that determined the 3 archetypes before (see Sections 2.2.1, 2.2.2 and 2.2.3).

Target customer

• The same customers as for the initial sale of the components, machines or plants.

Value proposition

- Strong customer orientation (McKinsey & Company and VDMA, 2016).
- Focus on the homeland market with the attempt to cover all price segments

(McKinsey & Company and VDMA, 2016, p. 75).

- One way to create additional value is the collection and analysis of all sorts of machine-related data:
- 1. Maintenance manager that maps, manages and monitors the installed sensors of a user, and a tool which enables the visualization of measured values and parameters as well as their transfer into the condition monitoring, in order to improve the machine's availability and productivity (Smart Service Suite) (SICK AG, 2020).
- 2. Machine networking, fleet management and remote maintenance as well as software solutions for the optimized application of fertilizers and crop protection agents (CLAAS KGaA mbH, 2020).
- 3. Customized solutions for monitoring and maintenance as well as increasing the efficiency and profitability of systems and machines, innovative services such as drone inspections for visual inspections of plants and machines, and the analysis of the collected data (Thyssenkrupp Industrial Solutions AG, 2020).

Value chain

- Highly qualified workforce with digital skills, consisting of specialists such as IT managers, programmers and experts for artificial intelligence (VDMA Large Industrial Plant Man. Group (ed.), 2020, p. 19).
- Experts in software design, who develop app-like products and advanced analytics (McKinsey & Company and VDMA, 2016; Altmeier et al., 2019).
- Get to know the end customer better and tailor machines and solutions using collected data (McKinsey & Company, 2016, p. 48; Haziri, Chovancova, & Fetahu, 2019).
- Data is also used for increased performance, reduction of downtime, and optimization of maintenance, which leads to refining the machine design and functionality long-term (McKinsey & Company, 2016).
- Cooperation with software suppliers to increase the own level of digitization

(McKinsey & Company and VDMA, 2016, p. 52).

Revenue model

- Most common: selling and licensing models
- Common: subscription-based model and interaction platforms and ecosystems
- Additional: pay-per-use and freemium models

2.3. Success patterns of the German engineering industry

The following section identifies success patterns of the German engineering industry characterized by recurring factors and behavioural patterns. These success patterns are indicators, which may help affected companies achieve sustainable profitable growth and competitiveness within this industry. The basis of this investigation includes the two success pattern analyses of Eisenhut and Lässig (2013), and McKinsey & Company and VDMA (2014).

2.3.1. Success patterns according to Eisenhut and Lässig (2013)

Eisenhut and Lässig (2013) analysed publicly available data of 50 different German engineering companies in order to identify recurring success patterns. Thereby, they realized that these patterns can be transferred to other companies and help them with a long-term presence on the market despite changing conditions. To be considered as a successful company - a champion - in their analysis, a company must be above the median in the three key financial dimensions: sales growth, EBIT margin, equity ratio - segment adjusted. Additionally, one of the three dimensions has to be in the first quartile, at a minimum. The analysed companies are from sectors such as materials handling and logistics technology, robotics, woodworking, printing & paper equipment and supplies, pulp and machinery, textile machines, packaging machines, machine tools, and manufacturing systems. Through Eisenhut and Lässig's (2013) analysis, they identified a total of 15 success patterns of champions, which they categorized into the three design fields: business model, value-added system and financial basis. Table 5 below provides an overview about the champions' five success patterns in the design field: business model. It explains the characteristics of the individual pattern within the champion's business model.

Table 5 Definition of the five success patterns of the design field; business model

	design liel	d. business model
Design field	Success Pattern	Definition
	Company growth	The champion's growth is moderate and mostly organic. Based on the champion's market knowledge, products are developed specifically to address new markets and customers.
	Innovation leader	The champion has the innovation leadership in its niche, which ensures its product positioning.
	Product positioning	The competition in the niche is manageable and thus leads to a price determination by supply and not by demand. Building on this, tailor-made premium products can be sold at premium prices.
Business model	Global market coverage with locally adapted structures	The champion operates with a few core locations and is supplemented by local presence for sales and service.
Busines	Added value of production	The champion's production is focused at a few domestic locations with medium depth of value added.

Source: Designed based on Eisenhut & Lässig, 2013, pp. 42-48

Based on their analysis, Eisenhut and Lässig (2013, p. 48) conclude that the successful implementation of the five success patterns within the champion's business model plays a more decisive role for its success than its operational management. In other words, a dysfunctional business model does not lead to long-term success through operational management.

The next table shows the six identified success patterns of champions within the design field: value-added system. The value-added system consists mainly of functions and processes within the company.

Table 6 Definition of the six success patterns of the design field: value-added system

Decian		Definition
Design	Success	Definition
field	Pattern	
	Performance- oriented organization with continuous leadership	The champion's management usually has been with the company for years, in some cases decades. Consequently, they have a wealth of experience within the company and the industry. This continuity is significant, because it can lead to more trust on the market, with customers and with the own employees.
Value-added system	Optimized R&D allocation	The champion controls all development activities on a long-term and continuous basis. Priorities and goals for future products are clearly defined and controlled for the long term. The champion pays attention to a balanced relationship between customer-specific and customer-neutral developments and

Integrated supplier network	invests a significant and stable share of sales to these developments. The suppliers are intensively integrated in the value creation of the champion. This is reflected by the integration into the operative production process of the champion and the usage of the suppliers' expertise and skills for the champion's own innovation and development processes.
Efficient processes in logistic and production	The champions' manufacturing is highly automated by means of efficient production and inventory planning. They have lean production lines with optimized lead times and processes, which lead to an optimized use of personnel.
Intelligent sales management	Champions open new markets and businesses through a cross-functional interaction of marketing, product management and sales. For this purpose, target customers are identified, products are developed to series-production readiness and subsequently customers are visited. The champions provide optimum day-to-day support for their existing customers in terms of new machines and service. The champion consistently manages the order situation to ensure high transparency of all leads and potential orders. The order situation is the basis for measuring and controlling sales performance.
After market services	The champion has a stable customer-supplier relationship throughout the life cycle of the machine. On this basis, service for spare parts, repairs and maintenance is offered.

Source: Designed based on Eisenhut & Lässig, 2013, pp. 48-56

The final design field – financial basis – consists of four success patterns and is presented in Table 7. These patterns mainly focus on financial aspects.

Table 7 Definition of the four success patterns of the design field: financial basis

design field. Illiancial basis		
Design	Success	Definition
field	Pattern	
	Liquidity management	Although the champion is result- oriented, cash flow is given considerable attention in the core functions of the company, such as accounting, controlling, sales and technical departments.
Financial basis	Balance sheet structure	The champions use their long-term assets optimally, keep the share of outside capital as low as possible and use outside financing from suppliers and customers actively for their own business activities. They define exactly which and how many assets they really need.
Final	Investment strategy	The champion makes long-term, continuous investments in product

focused on continuity	development and production technology, and coordinates these investments with the innovation cycles of the industry.
Risk management	The champion operates a holistic risk management as a cross-sectional task in all important areas, such as product development and positioning, company growth, cash-management, and sales.

Source: Designed based on Eisenhut & Lässig, 2013, pp. 56-60

2.3.2 Success patterns according McKinsey & Company and VDMA (2014)

McKinsey & Company and VDMA (2014) used a different approach to identify the success patterns of the German engineering industry. 333 companies from all sectors of the engineering industry were examined and partly interviewed within the framework of a comprehensive survey. These companies represent all company-size classes as well as different ownership and management structures. The two evaluation criteria for the company's success are sales growth and the profitability of the company as measured by EBIT. A company is considered successful within their analysis, if its sales growth or profitability exceeds the respective industry averages in at least one of the two financial dimensions. Based on the industry averages of the two financial key figures, a total of 10 success patterns have been identified (Table 8), with diverse characteristics in sales growth and profitability.

Table 8 Definition of the 10 success patterns of the German engineering industry

	Definition
Success Pattern	Definition
Company size in terms of sales	Companies of increasing size (sales) are gradually becoming more profitable through standardization and economies of scale. The economies of scale play a particularly important role on the cost side. Savings result from improved negotiating positions with suppliers as purchase quantity and the number of standardized parts increases.
Internationalization	Companies with international manufacturing have cost advantages over companies without and are therefore more profitable and grow faster. This is mainly shown by the proximity to the customers in connection with lower logistics costs as well as wage and salary structures. Local purchasing and on-site service also contribute to a better result.
Operational excellence	Companies with best values in all three key operating figures are more profitable and show higher sales growth. These operations figures include delivery

	reliability, the number of customer
	complaints, as indicators for process and product quality, and the ratio of selling
	and administrative expenses to sales, as
01.	an indicator of efficiency.
Stringency in the business model	Companies that focus on their core business perform better in terms of
business model	profitability and growth. They
	consistently focus their structures and
	processes on their core business. This
	stringency on their business model can
	manifest itself in different dimensions, such as in the offer, and also in
	processes. When accepting orders, clear
	lines are defined in order to allocate
	resources to the most promising
Innovation annability	projects.
Innovation capability	Companies which are innovation leaders within their branch are more profitable
	and show higher sales growth.
	Innovation often supports a clear brand
	positioning and thus differentiation from
	competitors. This allows a price premium and can lead to higher margins.
	Innovation takes place not only in
	products and technologies, but also in
	processes and applications.
Premium supplier	Premium providers grow faster and are more profitable than companies in the
	medium price segment. Premium
	providers usually charge a mark-up for
	additional services, such as particularly
	high quality, innovative solutions,
	customized solutions, short delivery times or a wide range of services.
Single	Companies that sell single machines and
machines/components	components are more profitable than
business	suppliers of complete solutions (which
	are usually individually tailored to the customer), but also grow more slowly
	than these.
	Due to economies of scale in research
	and development and efficiency
	advantages along the entire process chain, standardized companies are more
	profitable than individualized suppliers. It
	is easier for single machine and
	component manufacturers to achieve a
	high degree of standardization than solution providers, in order to reduce
	production and to save process costs.
	Single machine and component
	manufacturers may more readily focus
	on their core competencies. The most profitable solution providers modularize
	their offerings and value creation by
	standardizing their portfolio and internal
	processes.

Source: Designed based on McKinsey & Company and VDMA, 2014a, 2014b, 2014c, 2014d

2.4. Key performance indicators of the success patterns

In this section, KPIs are determined based on the success patterns described previously. This determination is implemented in different ways for the success patterns of Eisenhut and Lässig (2013), and McKinsey & Company and VDMA (2014). Based on the success patterns of Eisenhut and Lässig (2013) in Tables 5 to 7, KPIs are identified in two steps. First, the success patterns are coded by the champions' characteristics in order to focus their description on specific core elements (Table 9). Then, a literature research is performed based on the identified characteristics to derive the KPIs.

In the case of the success patterns of McKinsey & Company and VDMA (2014) in table 8, the KPIs can be described directly. Since they initially identified the majority of the KPIs in their analysis, this serves as the foundation of their success patterns.

2.4.1. KPIs based on success patterns according to Eisenhut and Lässig (2013)

Table 9 shows the champions' characteristics, which represent Eisenhut and Lässig's (2013) coded success patterns.

Table 9 Success patterns according to Eisenhut and Lässig (2013) coded by the champions' characteristics

<u> </u>	aca by the onampions onaracteriotics	
Success Pattern	Champions' characteristics	
according Eisenhut		
and Lässig (2013)		
Company growth	 Moderate and mostly organic 	
Innovation leader	 Innovation leadership 	
Product positioning	Premium prices	
Global market	 Few core locations 	
coverage with	 Local presence for sales and service 	
locally adapted		
structures		
Added value of	 Medium depth of value added 	
production		
Performance-	Performance oriented organization	
oriented	 Continuous leadership of management 	
organization with		
continuous		
leadership Optimized R&D	Long-term and continuous development	
allocation	 Long-term and continuous development activities 	
allocation	Balanced ratio between customer-	
	specific and customer-neutral	
	developments	
	Significant and stable investments in	
	development activities	
Integrated supplier	 Suppliers are intensively integrated in 	
network	the value creation	
Efficient processes	 Lean and efficient production and 	
in logistic and	inventory planning	
production		
Intelligent sales	 Cross-functional interaction of 	
management	marketing, product management and	
	sales for new markets and customers	
	Optimum day-to-day support for existing	
A6 1 1 1 1	customers	
Aftermarket services	Stable customer-supplier relationship	
	throughout the life cycle of the	
Linuiditu	machine Cash flow attention in the core functions	
Liquidity		
management Balance sheet	of the company The share of outside capital as low as	
structure	The share of outside capital as low as possible	

Investment strategy	 Long-term, continuous investments in 	
focused on	product development and production	
continuity	technology	
Risk management	 Holistic risk management 	

Source: the authors

The champions' characteristics are used as the baseline for identifying KPIs. In the following section, a literature review is conducted to clarify the ambiguities of these characteristics and to identify the KPI's necessary details. At the end of this study, all results are summarized in Table 10.

Company growth

Company growth is determined by quantitative or qualitative methods, metrics and dimensions (e.g. sales, employees or others), measurement and calculation (e.g. absolute or relative) and the period under consideration (Schweiger, 2012, p. 35). Organic company growth refers to growth from the company's own resources and through internal value creation processes. The derived KPI considers the annual organic sales growth of the company, as sales is one of the most used company growth indicators (Delmar, 1997, p. 201).

Innovation leader

Innovation leadership refers to the fact that a company is a leader in its industry in the development and sales of innovative products or processes. Saunila (2017, pp. 3-4) identifies four types of corporate innovation performance measurements: inputs, process, outputs and outcomes. According to Janssen, Moeller and Schlaefke (2011, p. 112) output metrics relate to R&D activities and measure the number of submitted, pending and approved patents per year, the share of new products in the product range, the number of new products per Euro spent on R&D and the number of new products per employee in terms of R&D. Outcome metrics are related to the success in the market and measure revenue, profit, market share, and customer satisfaction of the new products (Janssen & Möller, 2011, p. 99). Absolute outcome metrics measure the revenue growth and market share growth based on new products. Relative outcome metrics measure sales of new products/R&D per employee or annual sales/R&D budget. Anthony (2013) highlights the Return on Innovation Investment (ROII) as a reasonable performance measure, as it evaluates a company's effectiveness in investing in new products. ROII is calculated by dividing the profit generated from the innovation through the cumulative investment required to create it.

Product positioning

The success pattern product positioning is coded by premium prices. Hinterhuber and Liozu (2018, p. 301) describe premium pricing as a strategy, which results in prices that are high in relation to the price level of competitors and customers. In B2B, the pricing strategy focuses on the quantification of value, to shows that the price is below the customer's quantified value proposition. The derived KPI is premium price.

Global market coverage with locally adapted structures

A global market coverage with locally adapted structures is defined by few core locations with local presence for sales and service. This leads to a KPI, which measures the number of core sites as well as local sales and service sites.

Added value of production

The KPI for the medium depth of value added measures the level of the company's value added. A company's value added refers to the periodic value by which the company's output is added to the input received from other organizations to produce the output that is recognized as the company's total output (Känel, 2018, p. 132).

Performance-oriented organization with continuous leadership

Two KPIs are used to describe this success pattern. These include the measurement of the management's length of service and performance of the company. Bausch, Buske and Hagemeier (2011, pp. 359-360) use accounting and finance figures to measure the internal and external performance of a company. In doing so, they refer to values related to the past. Here, the invested capital or assets must be compared with the earnings figures, which were generated by the invested capital or assets. Bausch et al. (2011, p. 373) highlight the Economic Value Added (EVA) method as a dominant key figure to measure the company's performance. EVA is usually used if the performance of an investment is measured on an annual basis. In this case, the EVA calculation answers the question of whether a project generates positive cash flows that exceed the return required by the investors (Gitman & Zutter, 2012, p. 400).

Optimized R&D allocation

The optimized R&D allocation success pattern is described using three KPIs. First, the annual R&D investment based on sales is determined in order to measure the company's significant and stable investments in development activities. The second KPI is the company's annual R&D activity costs. The main cost driver for a company's internal R&D activities is usually personnel and equipment costs, which can be measured by this KPI (Janssen et al. 2011, p. 111). Finally, the ratio between customer-specific and customer-neutral developments is measured through the cost allocation of each development.

Integrated supplier network

Continuous supplier evaluation as part of the company's supplier management is the key to ensure supplier quality and to enable cooperation (Janker, 2008). Janker (2008, pp. 87-96) classifies the following eight main criteria for supplier evaluation, which define the KPIs of this success pattern: quantity output, quality performance, logistics service, remuneration, service. information and communication services. innovation performance and environmental performance.

Efficient processes in logistic and production

Dombrowski and Mielke (2015, p. 19) describe a holistic production system, which is a companyspecific version of a production system with elements of lean production. It is based on the Toyota Production System, as the origin of lean production. This system is described in VDI (Verein Deutscher Ingenieure) as a companyspecific and methodical set of guidelines. The guidelines consist of the following eight design principles: avoidance of waste, continuous improvement process, standardization, zero-error principle, flow principle, pull principle, employee orientation and goal-oriented leadership and visual management. It also includes a wide range of possible methods for each design principle (Dombrowski & Mielke, 2015, p. 29).

Intelligent sales management

The four dimensions of sales excellence are strategy, organization, controlling and personnel (Pufahl, 2019). According to Pufahl (2019), a well-positioned organization is the key for positive business development, since employees are the most valuable capital of sales and the organizational framework is crucial for efficient

market cultivation. In addition to the KPIs sales, incoming orders and customer satisfaction, the contribution margin, sales volumes and customer lifetime value play a central role in sales controlling (Pufahl, 2019). The Customer Lifetime Value (CLV) is the contribution of a customer, measured as the cash flow generated by the latter during the entire business relationship (Pufahl, 2019).

Aftermarket service

The success of a company's after sales and service is measured by the share of aftersales in total sales KPI.

Liquidity management

Cash flow is the financial surplus of payments received in the course of a company's business operations over payments made in the same accounting period. It is used, among other things, to assess the earnings and, above all, the self-financing capacity of a company (Känel, 2018, p. 165). Monitoring and control of cash flow across all core functions of the company is the key to successful liquidity management. Cash flow synchronization is one key aspect in this context, highlighted by Arnold (2013, p. 523), as it describes the management of reducing the level of cash balances needed by scheduling the in- and outflows.

Balance sheet structure

A stable balance sheet structure is part of the solid foundation of a successful company (Eisenhut & Lässig, 2013, p. 58). This makes a company comparatively independent of external investors and enables decisions to be made that are primarily oriented towards the company's own interests. According to Eisenhut and Lässig (2013, pp. 58-59), the return on equity (ROE) is a key metric that can be used as a KPI for this purpose. Return on equity measures the income-generating return on the equity that is effective in the business operations of a company on average over one year (Känel, 2018, p. 147).

Investment strategy focused on continuity

Jacobs (2019, p. 51) describes investment strategy, which is aligned with the industry's innovation cycles, as a necessity for companies. By identifying new technologies at an early stage and the resulting newly developed products, companies ensure innovation success and competitiveness. Ansoff, Kipley, Lewis, Helm-

Stevens and Ansoff (2019, pp. 131-134) address this need by the demand technology lifecycle. In this case, the product lifecycle is defined as a section of a superordinate technology lifecycle. The driving force of technology of this cycle illustrates that products lose their competitiveness; hence developments and innovations are unavoidable.

Fischer, Himme and Albers (2007)investigated the company's impact of the timing of the market entry based on the product lifecycle in the area of pharmaceutical product markets. They distinguish between the pioneer, the early follower and the late follower. The pioneer is the first to enter the market, closely followed by the early follower, but before the take-off of the product. The take-off is understood as the point in time of the first major increase in sales, when the market moves from the slowly growing launch phase to the growth phase. The late follower enters the market well after the take-off of the product. No clear correlation between the sequence of entry and the success of the different companies could be found within the study. Since the success of a company in the examined context refers to the sales of products, this success pattern is described based on the KPI revenue growth based on new products.

Risk management

Risk management in a corporate context can be described as the systematic analysis, evaluation, treatment and control of corporate risks (Brauweiler, 2019, p. 1). From the company's point of view, alongside the business necessity of identifying and avoiding risks, there are also legal requirements and regulations that the company must comply with (e.g. EU law, German Stock Corporation Act) (Brauweiler, 2019, p. 5). Brauweiler (2019) proposes a risk management system on company level, which identifies each significant risk and defines the associated monitoring and control procedures. The basis is a suitable reporting system with regular and ad-hoc reports. Risks are systematically recorded, presented and prioritized (in terms of probability and impact). Risk control comprises all necessary activities to eliminate or minimize the identified risks

Table 10 summarizes the identified KPIs, the champions' underlying characteristics and the initial success patterns.

Table 10 Success patterns according to Eisenhut and Lässig (2013) coded by the champions' characteristics and described by KPIs

described by KPIs				
Success Pattern according Eisenhut and Lässig (2013)	Champions' characteristics	KPIs		
Company growth	 Moderate and mostly organic 	 Annual organic sales growth 		
Innovation leader	Innovation leadership	Number of patents per year (submitted, pending and approved) Share of new products in the product range Number of new products per Euro spent on R&D Number of new products per Euro spent on R&D Number of new products per R&D employee Revenue share of new products Profit share of new products Market share of new products Customer satisfaction of new products Revenue growth based on new products Market share growth based on new products Market share growth based on new products Sales of new products per R&D employee Return on Innovation Investment (ROII)		
Product positioning	 Premium prices 	 Premium prices 		
Global market coverage with	Few core locations	 Number of core sites as well as local sales and 		
locally adapted structures	 Local presence for sales and service 	service sites		
Added value of production	 Medium depth of value added 	 Level of value added 		
Performance- oriented	 Performance oriented 	 Length of service of the management 		
organization with continuous	organization Continuous	 Economic Value Added (EVA) 		
leadership	leadership of management			
Optimized R&D allocation	Long-term and continuous development activities Balanced ratio between customer-specific and customer-neutral developments Significant and stable investments in development activities Suppliers are	Annual R&D investment based on the company's sales Annual R&D activity costs Cost allocation of customer-specific and customer-neutral developments Supplier		
 Integrated supplier network 	Suppliers are intensively integrated in the value creation	qualification based on: Quantity output; Quality performance;		
		 Logistics service; 		

		_
 Efficient 	■ Lean and efficient	Remuneration; Service; Information and communication services; Innovation performance; Environmental performance; Lean production
processes in logistic and production	production and inventory planning	(acc. VDI 2870)
 Intelligent sales management 	Cross-functional interaction of marketing, product management and sales for new markets and customers Optimum day-to-day support for their existing customers	Sales Sales volume Incoming orders Customer satisfaction Contribution margin Customer lifetime value (CLV)
 Aftermarket services 	 Stable customer- supplier relationship throughout the life cycle of the machine 	Share of aftersales in total sales
 Liquidity management 	Cash flow attention in the core functions of the company	Cash flow
 Balance sheet structure 	The share of outside capital as low as possible The share of outside capital as low as possible as low as	Return on equity (ROE)
 Investment strategy focused on continuity 	Long-term, continuous investments in product development in coordination with the innovation cycles of the industry	Revenue growth based on new products
Risk management	 Holistic risk management 	Risk management system

Source: The authors

2.4.2. KPIs based on success patterns according McKinsey & Company and VDMA (2014)

As previously mentioned, McKinsey & Company and VDMA (2014) have identified the majority of their KPIs as the basis of their success patterns in the course of their analysis. Table 11 shows a summary and comparison of the individual patterns and their KPIs.

Table 11 Success patterns according to McKinsey & Company and VDMA (2014) described by KPIs

Company and VDIVIA (2014) described by KPIS		
Success pattern according McKinsey & Company and VDMA (2014)	KPIs based on McKinsey & Company and VDMA (2014)	
 Company size in terms of sales 	Company size in terms of sales	
 Internationalization 	 Share of sales outside Germany 	
 Operational excellence 	Delivery reliability Number of customer complaints Sales to sales and administrative	

	expenses ratio (SAE)
 Stringency in the 	 Share of core business in total
business model	sales
 Innovation capability 	 Innovation leadership
 Premium supplier 	 Premium prices
 Single machines/components 	 Share of standardized products in total sales (in relation to individualized products)
 Aftersales/service 	 Share of aftersales in total sales
 Industry affiliation 	 Industry affiliation
 Ownership and management structure 	Type of company management

Source: The authors

Table 12 shows the consolidated KPIs and their success patterns according Eisenhut and Lässig (2013) of table 10, and McKinsey & Company and VDMA (2014) of table 11. The two success patterns, innovation capability and innovation leader, are combined, as their KPIs are similar. This also applies to the patterns: Premium supplier and Product positioning, Aftersales service and Aftermarket services, and company size in terms of sales and sales. Overall 41 different KPIs are identified and grouped into the dimensions: Company, Finance, R&D, Product, and Process and Functions.

Table 12 Consolidated KPIs and their success patterns, categorized into the dimensions: Company, Finance, R&D, Product, and Process and Functions.

Success Pattern		KPIs		
	•	Industry affiliation	•	Industry affiliation
	-	Company size in	•	Company size in terms of
		terms of sales		sales
	-	Ownership and	•	Type of company
		management		management
		structure		
	•	Performance-	•	Length of service of the
		oriented		management
		organization with		
		continuous		
	_	leadership Global market	_	Number of core sites as well
>	•	coverage with	•	as local sales and service
par		locally adapted		sites
Company		structures		Siles
	•	Company growth	•	Annual organic sales growth
	-	Intelligent sales		Sales volume
		management		Incoming orders
			•	Contribution margin
	-	Liquidity	•	Cash flow
		management		
	-	Performance-	•	Economic Value Added
		oriented		(EVA)
		organization with		
		continuous		
		leadership		
	•	Balance sheet	•	Return on equity (ROE)
	L	structure		
Φ	•	Internationalization	•	Share of sales outside
Finance				Germany
i.	-	Aftermarket	•	Share of aftersales in total
		services		sales

	Valu	e-added		Level of value added
	stra	ntegy		
		rational ellence	•	Sales to sales and administrative expenses ratio (SAE)
	■ Inno	vation leader		Number of patents per year (submitted, pending and approved) Share of new products in the product range Number of new products per Euro spent on R&D Number of new products per R&D employee Sales of new products per R&D employee Revenue share of new products Profit share of new products Market share of new products Customer satisfaction of new products Revenue growth based on new products Market share growth based on new products Market share growth based on new products Market share growth based on new products Return on Innovation Investment (ROII)
R&D		mized R&D cation	:	Annual R&D investment based on the company's sales Annual R&D activity costs Cost allocation of customer- specific and customer- neutral developments
	■ Prod	uct positioning		Premium prices
Product	StringSingma	gency in the siness model le chines/compo	•	Share of core business in total sales Share of standardized products in total sales (in
Pro	ner			relation to individualized products) Delivery reliability
	exc	rational ellence	•	Number of customer complaints
SU	Integ	rated supplier work		Supplier qualification based
SL	net			on supplier's: Quantity output; Quality performance; Logistics service; Remuneration; Service; Information and communication services; Innovation performance; Environmental performance;
d Functions	■ Effic	ient processes ogistic and duction		Quantity output; Quality performance; Logistics service; Remuneration; Service; Information and communication services; Innovation performance;
Process and Functions	Efficin linger pro Intel ma			Quantity output; Quality performance; Logistics service; Remuneration; Service; Information and communication services; Innovation performance; Environmental performance; Lean production (acc. VDI

3. Correlation **business** between models and KPIs

In this section, a relationship is determined between the individual elements of the five business models' dimensions from section 2.2 and the consolidated KPIs from Table 12. Table 13 summarizes the description of the 41 determined **KPIs**

 Table 13
 Description of the 41 KPIs

KPIs		This KPI considers
	Industry affiliation	the company's average sector-
	madda y ammaddii	dependent profitability as it differs from
		sector to sector in Germany's
		engineering industry.
	Company size in	the company's size in terms of sales,
	terms of sales	as companies tend to become more
	leiiiis oi sales	profitable with increasing size due to
		standardization and economies of
		scale.
	Town of someone.	
	Type of company	the company's management type,
	management	such as family-run or employed
	1 0 6 .	management.
	Length of service	the continuous management of the
	of the	company by length of its employment
	management	with the company.
	Number of core	corporate structure, with global
>	sites as well as	market coverage and locally adapted
an	local sales and	structures, defined by a few core
Sompany	service sites	locations and local presence for sales
		and service.
	Annual organic	the company's annual organic growth
	sales growth	measured by its annual sales growth.
		The focus is exclusively on the
		company's own resources and internal
		value-added processes used for growth.
	Sales volume	the total annual amount of the
		company's sold products.
	Incoming orders	the total annual amount of incoming
		orders.
	Contribution	contribution margin, as the difference
	margin	between the revenue and the variable
		costs of a good, which remains to cover
		all other costs and as profit.
	Cash flow	cash flow, as the financial surplus of
		payments received in the course of a
မွ		company's business operations over
inance		payments made in the same accounting
ᇤ		period.
	Economic Value	EVA, used to measure the
	Added (EVA)	performance of the company. It
		calculates the period-related difference
		between the business profit generated
		by the capital employed and the costs
		of a company associated with the
		capital employed.
	Return on equity	ROE, measuring the income-
	(ROE)	generating return on the equity that is
		effective in the business operations of a
		company on average over one year.
	Share of sales	the share of sales in total sales
	outside Germany	generated outside Germany.
	Share of	the share of service sales in total
Finance	aftersales in total	sales.
	sales	
inai	Level of value	the level of the company's value
ш	added	added. A company's value added refers
		•

		to the periodic value by which the
		company's output is added to the input received from other organizations to
		produce the output that is recognized as
		the company's total output.
	Sales to sales and	the ratio that measures the selling
	administrative	and administrative cost intensity, as the
	expenses ratio	selling and administrative costs are
	(SAE)	divided by the total sales.
	Number of	the amount of submitted, pending and
	patents per year (submitted,	approved patents of a company per year.
	pending and	your.
	approved)	
	Share of new	the share of new products in the
	products in the	company's available product range on
	product range	an annual basis.
	Number of new products per Euro	the ratio between the number of new products per euro spent on R&D.
	spent on R&D	products per euro sperit on Nab.
	Number of new	the ratio between the number of new
	products per R&D	products per R&D employee.
	employee	
	Sales of new	the sales of R&D products per R&D
	products per R&D	employee.
	employee Revenue share of	the revenue share of new products in
	new products	the company's total revenue.
	Profit share of	the profit share of new products in the
	new products	company's total profit.
	Market share of	the market share of new products in
	new products	the designated product market.
	Customer	customer satisfaction as the ratio
	satisfaction of	between satisfied customers and total
	new products Revenue growth	amount of customers of new productsthe share of revenue growth from
	based on new	new products in the company's total
	products	revenue growth.
	Market share	the share of market share growth
	growth based on	from new products in the designated
	new products	product market.
	Return on Innovation	ROII, which evaluates a company's effectiveness in investing in new
	Investment (ROII)	products. ROII is calculated by dividing
		the profit generated from the innovation
		through the cumulative investment
		required to create it.
	Annual R&D	the company's significant and stable
	investment based	annual investments in R&D activities based on the company's sales.
	on the company's sales	based on the company 5 sales.
	Annual R&D	the company's annual internal R&D
	activity costs	activities (personnel and equipment
		costs).
	Cost allocation of	the ratio between customer-specific
	customer-specific	and customer-neutral developments
ا چ	and customer- neutral	
Z Z	developments	
	Premium prices	the company's premium pricing
	•	strategy, which results in prices that are
		high in relation to the price level of
	Chara of age	competitors and customersthe share of core business and non-
	Share of core business in total	the share of core business and non- core business.
	sales	COTO DUSITICOS.
	Share of	the share of standardized and
Į Į	standardized	individualized products.
ၓ	products in total	
-	sales (in relation	

	to individualized products)	
	Delivery reliability	delivery reliability, measured by the ratio of the quantity of on-time and error-free deliveries divided by all deliveries.
	Number of customer complaints	the amount of all customer complaints.
	Supplier qualification	the company's continuous supplier qualification, which ensures the supplier's quality. The qualification is based on the eight following main criteria for supplier evaluation: quantity output, quality performance, logistics service, remuneration, service, information and communication services, innovation performance and environmental performance
	Lean production (acc. VDI 2870)	a holistic production system, which is a company-specific version of a production system with elements of lean production. This system is described in VDI 2870 as a company-specific and methodical set of guidelines. The guideline consists of the following eight design principles: avoidance of waste, continuous improvement process, standardization, zero-error principle, flow principle, pull principle, employee orientation and goal-oriented leadership and visual management
	Customer satisfaction	customer satisfaction as the ratio between satisfied customers and total amount of customers.
Process and Functions	Customer lifetime value (CLV)	the contribution of a customer, measured as the cash flow generated by the customer during the entire business relationship, can be understood as Customer Lifetime Value (CLV).
	Risk management system	holistic risk management in a corporate context, which systematically analyses, evaluates, treats and controls all corporate risks.

Source: The authors

This determination is established by a comprehensive quantitative expert survey, as the available literature has limited data, showing a correlation between these two factors. The data is collected by multiple-choice questions, which the experts answered subjectively. The selection of these experts in German engineering industry was based on their professional experience of over 5 years, and their respective function in their company's business model. The experts include roles such as Vice President Finance / Controlling, Head of Sales, Head of Order Vice President Processing, Business Development, Head of Aftersales and Chief Operating Officer.

The correlation is defined by the respective rating of the individual KPI. Each respondent

assessed whether the KPI is very important, important or neutral for the business model's dimensions under consideration. A total of 10 experts from various sectors of German engineering industry, such as electrical automation, machine tools and manufacturing systems, robots + automation, and large industrial plant manufacturing participated in answering the questionnaire. Table 14 shows the overview of the number of respondents by business model archetype, company size and industry sector.

Table 14 Survey participants – Correlation of KPIs; Number of respondents by business model, company size and industry sector

Number of respondents by archetype, company size, industry sector (multiple choice).

1 = 10	narticin	ants

n = 10 participants									
Business model	Component specialists		Machine	manuacurers	Equipment & machine system prov.			Affersales providers	Software/ system providers
Resp.	5		4		7		9		8
Industry sector	Robotics + Automation		Measuring + Testing Technology		lei#anbai epre l	Large industrial plant manufacturing		Electrical Automation	Power Transmission Engineering
Resp.	6		2		2			2	1
Company size (employees)	< 1.000	1.000 - 1.500		1.500 - 5.000		10.000 - 15.000		15.000 - 20.000	75.000 – 100.000
Resp.	1	1		4		1		1	2

Source: The authors

The output of the survey does not show a clear result for each KPI, as some have an identical rating in the different classes (e.g. neutral, important and very important). As a result, these KPIs do not have a clear correlation to the respective business model. However, to enable an assessment of the significance of the individual KPIs, the following evaluation logic was applied. For KPIs with identical ratings in different categories (e.g. neutral, important and very important), the category with the highest importance was used. For example, if the categories, important and very important have the same ranking, the underlying KPI is rated very important. If, for example, the categories important and neutral have the same ranking, this KPI is rated as important. Following this logic, more KPIs tend to be categorizes as important or very important, but no ambiguous KPI is neglected.

Figure 7 shows the rating of the component specialists' KPIs based on the survey's results and application of the aforementioned evaluation logic. The respondents of this business model ranked 29 out of 41 KPIs as very important, 7 as important, and 5 as neutral. Within the company dimension, all KPIs are rated very important. All financial KPIs are regarded as very important, except for the two KPIs: cash flow, and share of aftersales in total sales. Cash flow is rated as important, whereas the share of aftersales in total sales is rated as neutral. The KPIs of the R&D dimension present a much more differentiated picture. Overall, 4 R&D KPIs are ranked neutral: these include number of patents, number of new products per R&D employee, sales per R&D employee, and annual R&D activity costs. The remaining KPIs can be separated into two groups. One group, which includes number of new products per Euro spent, revenue, profit and market share of new products, and cost allocation for developments is categorized as important. The second group is categorized as very important, which includes share of new products in product range, customer satisfaction of new products, revenue and market share growth of new products, ROII, and annual R&D investment is categorized as very important. The product dimension has only very important categorized KPIs, which is very similar for the dimension of process and functions. Besides CLV, which is ranked as important, all KPIs within this dimension are categorized as very important.

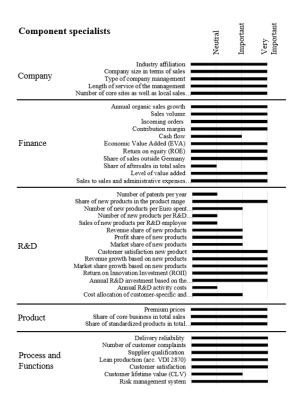


Figure 7 Rating of the component specialists' KPIs based on the survey
Source: The authors

Figure 8 presents the machine manufacturers' KPI rating with 23 categorized as very important, 10 as important, and 8 as neutral. All company's KPIs are categorized as very important, except the management type, which is ranked as neutral, and the industry affiliation, which is ranked as important. The financial KPIs' annual organic sales growth, and the SAE are categorized as neutral, whereas the contribution margin, and ROE are categorized as important. The remaining finance dimension's KPIs are categorized as very important. Within the R&D dimension, the KPIs' ratings are comparable to those of the component specialists' business model. The number of patents, the number of new products per Euro spent or R&D employee, the annual R&D activity costs, and the cost allocation of developments are regarded as neutral. In contrast, the KPIs, customer satisfaction of new products, revenue and market share growth of new products, and the ROI are categorized as very important. The remaining KPIs of the R&D dimension are categorized as important. The KPIs of the two dimensions, product, and process and functions, are categorized as very important. The premium prices KPI is declared as important.

Figure 9 summarizes the rating of the

equipment & machine system providers' KPIs. Overall, 22 of 41 KPIs are categorized as very important, 11 as important, and 8 as neutral. The respondents see the company size, and the management's service length as very important. In contrast, the number of core sites KPI is considered as neutral, and the KPIs management type and industry affiliation are categorized as important. The following finance dimension's four KPIs are clearly not categorized as very important. The ROE, the share of aftersales, and the SAE are considered as important. The level of value added KPI is regarded as neutral. The ratings of all KPIs within the R&D dimension are identical to those of the machine manufacturers' business model. However, the KPI annual R&D investment based on the company's sale is classified as very important. The two dimensions, product, and process and functions, include only premium prices and lean production, which are not regarded as very important. Premium prices KPI is considered as neutral, while lean production is ranked as important.

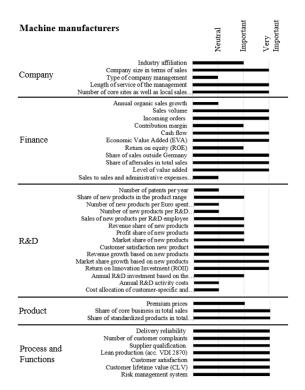


Figure 8 Rating of the machine manufacturers' KPIs based on the survey

Source: The authors

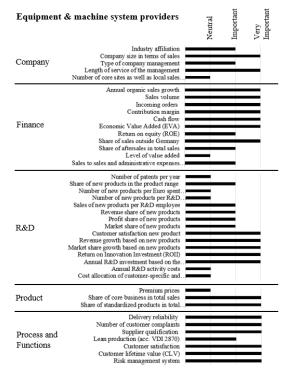


Figure 9 Rating of the equipment and machine system providers' KPIs based on the survey

Source: The authors

Figure 10 shows the respondents' evaluation for the correlation of the KPIs and the aftersales business model. providers' This evaluation consists of 40 KPIs, as the share of aftersales in total sales KPI is not considered. 21 of the 40 KPIs are rated as very important, 10 as important, and 9 as neutral. Two of the company's KPIs, industry affiliation and number of core sites, are categorized as very important. Three of the company's KPIs, company size, type management and length of management service, are categorized as important. The financial KPIs are identical to the equipment & machine system providers' rating of the same dimension. The difference is that the share of aftersales in total sales is not considered. An examination of the result of the R&D dimension shows that almost half of the KPIs, 7 out of 15, are categorized as neutral. The remaining 8 KPIs can be separated into two groups, with each consisting of 4 KPIs. The first group consists of the important KPIs, such as share of new products in the product range, profit and market share of new products, and annual R&D investment based on the company's sales. The second group are customer satisfaction, revenue and market share growth based on new products, and ROII, which are similarly categorized as very important. Both dimensions' KPIs ratings, i.e. product and process and functions are identical to those of the equipment & machine system providers' business model.

The software/system providers' KPI rating is shown in figure 11, with 24 KPIs positioned as very important, 11 as important, and 6 as neutral. The company dimension has only one categorized very important KPI – the length of the service. management Industry affiliation, company size, and management type KPIs are categorized as important, and number of core sites is categorized as neutral. All financial KPIs are categorized as very important, except the SAE, categorized as important. respondents categorized 7 R&D **KPIs** important. The number of patents, the number of new products per R&D employee, the annual R&D activity costs and the cost allocation of developments are categorized as neutral. In contrast, the share of new products in the product range, customer satisfaction, and revenue and market share growth based on new product are categorized as very important. Only the premium prices are not categorized as very important within the product dimension, as it is declared neutral. All KPIs of the dimension process and functions are categorized as very important.

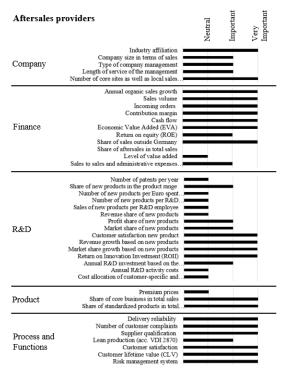


Figure 10 Rating of the aftersales providers' KPIs based on the survey
Source: The authors

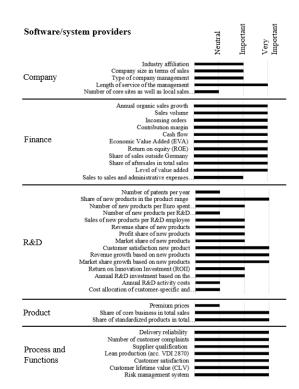


Figure 11 Rating of the software/system providers' KPIs based on the survey
Source: The authors

half of the summary, more than classifications of KPIs vary between the five business models. However, there are some KPIs that have the same ranking across all business models. The financial KPIs, sales, sales volume, incoming orders, EVA, and share of sales outside Germany are all categorized as very important. Within the R&D dimension, the number of patents per year, the number of new products per R&D employee, and the annual R&D activity costs are considered as neutral, whereas the customer satisfaction and the revenue and market share growth based on new products are regarded as very important. The profit and market share of new products are categorized as important. Furthermore, the KPIs share of core business, and share of standardized products of the dimension product are identical across all business models and are categorized as very important. Also, several KPIs of the process and functions dimension have identical rankings, such as delivery reliability, number customer complaints, supplier qualification, customer satisfaction, and risk management, as they are classified as very important.

Conclusion

The investigation of the degree of correlation of differently relevant KPIs, derived from industryspecific success patterns to German engineering industry's business models was substantiated by a quantitative expert survey. These results are based on the business models of German engineering industry, which were identified via a qualitative literature research and expert surveys. Their underlying description was done using the St. Gallen Business Model Navigator's explanation of a business model, which includes four dimensions: target customer, value proposition, value chain, and revenue model. The analysis of industry-specific success patterns is based on the evaluation of various quantitative studies on this topic. As a further step, these patterns were described by KPIs, based on relevant literature analysis.

The findings highlight the KPIs that are relevant to the respective business model, which enable a better understanding of the interrelationships of the business model in order to derive potential conclusions. A total of 41 KPIs were identified with different relevance for the considered business models. These KPIs were categorized in the different dimensions, such as company, finance, R&D, product, and process and functions.

To strengthen the identified correlation between the KPIs and the business models, additional surveys should be conducted among industry experts. In order to evaluate the business models of the German engineering industry using the relevant KPIs, further research is required. Therefore, a model is necessary which would allow a comparison of company-specific KPIs values between different companies within the industry. In addition to the selection of the underlying data, it is also necessary to define the method in which the KPIs values of the companies are compared with each other. Furthermore, relevant methods are needed to incorporate the knowledge, gained from the benchmarking process with different companies, into the company's own strategy.

Another challenge is the validation of this methodology outside the German engineering industry. For this purpose, the identical method of the determination of business models, industry-specific KPIs and their correlation, could be used for another industry. Based on the described methodology for the evaluation of the business models of the German engineering industry,

which has yet to be developed, these business models could then also be evaluated.sm

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